

Work Order ID 126437

126437

Page 1

November-10-14 8:00:24 AM

Item ID: D412-760-211

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Baggage Compartment Protector

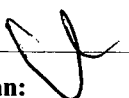
Start Date: 11/10/14 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 11/14/14 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan:  Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D412-760	G								
100	Document Control	0.00							
100									
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPP D412-760-211 CHG 001								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

DAS
46
9-89

JAN 30 2015

DAS
06
9-89

JAN 08 2015

DAS
28
9-89

DAS
46
9-89

JAN 30 2015

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Item ID: D412-760-211

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Baggage Compartment Protector

Stop ***NS2***

Start Date: 11/10/14 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 11/14/14 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***
Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130						(1x)	DAS 46	JAN 30 2015	
Packaging	Memo	0.00					9-89		
Packaging	Identify and pack for shipping as per PPP D412-760-211								
	Location: _____								
	PPP rev: <u>FG040</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

MLJ 15-01-30

11-30

Picklist Print

November-10-14 8:00:23 AM

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Work Order ID: 126437

126437

Parent Item: D412-760-211

D412-760-211

Parent Item Name: Baggage Compartment Protector

Start Date: 11/10/14

Required Date: 11/14/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 12.10.17 AS PER ECN 12-652 DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3628-1		Manufactured	No			110	Each	798.0000	36	36			
D3628-1 Washer, Cupped	DAS 46 9-89								**			DAS 05 9-89	
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
				FG			10						DAS 28 9-89
				83587			10						
				ST053			788						
				116783			287			34			
				123627			500						
				96822			1						
D3876-1	DAS 46 9-89	Manufactured	No			110	Each	0.0000	1	1			
D3876-1 Protector -RH Fwd Wall									**			DAS 05 9-89	DAS 28 9-89
D3876-3	DAS 46 9-89	Manufactured	No			110	Each	0.0000	1	1			
D3876-3 Protector -Fwd Wall									**			DAS 05 9-89	DAS 28 9-89
D3876-5	DAS 46 9-89	Manufactured	No			110	Each	0.0000	1	1			
D3876-5 Protector - LH Wall									**			DAS 05 9-89	DAS 28 9-89
D3876-7		Manufactured	No			110	Each	0.0000	1	1			
D3876-7 Protector - Aft Wall	DAS 46 9-89								**			DAS 05 9-89	DAS 28 9-89
													JAN 08 2015

JAN 08 2015

DAS
28
9-89

Picklist Print

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Work Order ID: 126437

126437

Parent Item: D412-760-211

D412-760-211

Parent Item Name: Baggage Compartment Protector

Start Date: 11/10/14

Required Date: 11/14/14

Start Qty: 1.00

Required Qty: 1.00

D3876-11

DAS
46
9-89

Manufactured No

110

Each

2.0000

1

1

D3876-11

Protector - Floor

**

127526

DAS
66
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

FG

1

125557

1

PKG

1

125574

1

D3876-9

DAS
46
9-89

Manufactured No

110

Each

0.0000

1

1

D3876-9

Protector - RH Aft Wall

**

1264151
127526

DAS
66
9-89

DAS
28
9-89

D3876-13

DAS
46
9-89

Manufactured No

110

Each

0.0000

1

1

D3876-13

Protector - Door

**

94054

DAS
66
9-89

DAS
28
9-89

D3952-1

DAS
46
9-89

Manufactured No

110

Each

4.0000

1

1

D3952-1

Placard

**

B 128507 84

DAS
28
9-89

Location

Loc Qty

Loc Code

ST069

4

96838

4

MS27039-1-04

Purchased

No

110

Each

74.0000

36

36

MS27039-1-04

Screw

**

131049

DAS
66
9-89

DAS
46
9-89

Location

Loc Qty

Loc Code

ST286

74

124555

74

JAN 08 2015

DAS
28
9-89

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Shop Packet Print

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Picklist Print

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Work Order ID: 126437

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Parent Item: D412-760-211

D412-760-211

Parent Item Name: Baggage Compartment Protector

Start Date: 11/10/14

Required Date: 11/14/14

Start Qty: 1.00

Required Qty: 1.00

80-004-2-6

Purchased

No

110

Each

2,147.000

36

36

80-004-2-6

Insert

**

DAS

06

9-89

JAN 08 2015

DAS
46
9-89

Location

Loc Qty

Loc Code

ST563

2147

124720

1546

124747

250

124934

208

125402

7

m125841

136

36

DAS
28
9-89

REFERENCE ONLY

JAN 30 2015

DART AEROSPACE LTD.

DAS

46

9-89

IIN-D412-760

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Qty -111	Qty -113	Part Number	Description
X		D412-760-111	AFT CABIN WALL AND PYLON PROTECTOR KIT
	X	D412-760-113	AFT CABIN WALL AND PYLON PROTECTOR KIT
1	1	D3933-1	LH AFT CABIN WALL PROTECTOR
1	1	D3933-2	RH AFT CABIN WALL PROTECTOR
1		D3935-1	LH PYLON PROTECTOR
1		D3935-2	RH PYLON PROTECTOR
	1	D3935-3	LH PYLON PROTECTOR
	1	D3935-4	RH PYLON PROTECTOR
14	14	D3942-1	ANGLE
10	10	D3942-3	CLIP
4	4	MS27039-4-10	SCREW
6	6	MS27039-4-14	SCREW
6	6	MS27039-5-08	SCREW
8	8	MS27039-5-12	SCREW

Qty -211	Qty -213	Qty -215	Qty -217	Part Number	Description
X				D412-760-211	BAGGAGE COMPARTMENT PROTECTOR KIT /
	X			D412-760-213	BAGGAGE COMPARTMENT CEILING PROTECTOR KIT
		X		D412-760-215	CARGO FLOOR PROTECTOR KIT
			X	D412-760-217	LIGHTWEIGHT BAGGAGE COMPARTMENT PROTECTOR KIT
36	7	8		D3628-1	CUPPED WASHER
			43	D3628-5	CUPPED WASHER
1				D3876-1	RH FORWARD WALL PROTECTOR
1				D3876-3	FORWARD WALL PROTECTOR
1				D3876-5	LH WALL PROTECTOR
1				D3876-7	AFT WALL PROTECTOR
1				D3876-9	RH AFT WALL PROTECTOR
1		1		D3876-11	FLOOR PROTECTOR
1				D3876-13	DOOR PROTECTOR
1		1		D3952-1	PLACARD
			1	D3952-3	PLACARD
	1			D4438-1	CEILING PROTECTOR
			1	D4640-1	RH FWD WALL PROTECTOR
			1	D4640-3	FORWARD WALL PROTECTOR
			1	D4640-5	LH WALL PROTECTOR
			1	D4640-7	AFT WALL PROTECTOR
			1	D4640-9	RH AFT WALL PROTECTOR
			1	D4640-11	FLOOR PROTECTOR
			1	D4640-13	DOOR PROTECTOR
			1	D4640-15	CEILING PROTECTOR
36		8	36	80-004-2-6	INSERT
	7		7	80-004-2-8	INSERT
36		8	36	MS27039-1-04	SCREW /
	7		7	MS27039-1-05	SCREW
	3		3	MS27039-1-10	SCREW
	6		6	NAS1149F0363P	WASHER (AN960-10)

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Revision: G
Date: 13.01.03